

Industrial Repair Service

7016 S 196th St - Kent, WA 98032
(253) 395-8852 / (253) 395-3738 fax

HYDRAULIC SERVICES

Design Services

New cylinder applications
Redesign of existing applications

Cylinder Manufacturing

New cylinders built to your drawing
or ours, or by sample

Cylinder Repair - *Small to Large Cylinders, Telescopic Cylinders*

Chrome and Grind
Honing
Polishing
Metalizing
Full Service Machining
Complete Seal Source
Testing to 5,000 PSI

Valve Repair

Honing
Chrome and Grind

MECHANICAL SERVICES

General Machining – Repair or replacement of any shaft, housing or miscellaneous machine part. Machine shop equipment includes a key seater, lathes, knee-mills and boring mills.

ID & OD Grinding – Precision finishing of parts to tolerances of .0002” (build ups with hard chrome plating and/or metalizing available).

Welding Services – Mig, Tig and Stick welding capabilities.

Babbitting – Puddle, static pour or spin cast babbitting.

Fabrication – Light, in house fabrication.

Industrial Repair Service specializes in precision machinery component repair. We can repair or replace virtually any worn or broken component. Your project may range from building a new shaft to chroming, spraying or welding an ID or OD bearing fit. Whatever your need, please consider IRS for your repair needs.

Larry Sadler, Owner (425) 864-6989 Cell Phone

Wayne Davidson, Owner (425) 864-9429 Cell Phone

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Equipment Capabilities